



BEFORE BEGINNING

Identify and verify that you have all the parts listed. Read the instructions at least once, familiarizing yourself with the parts. The 1300 Stay-Tru Plate Levelers are designed to work on tables 1" to 1-5/16" thick. By installing longer thumb screws (our PN 1300SL) they will work on tables from 1-5/16" to 1-13/16" thick. To use on 3/4" thick tables, use 1" wood screws (not included) in place of the 1-1/4" screws provided, or add 1/4" spacers (not included) between the bracket and table.

ASSEMBLY

Cut the eight brackets (1300A) apart from each other. Each bracket has two holes - one drilled (at the square end) and one tapped (at the radiused end). Install the thumb screw (NOB125) in the tapped hole as shown. See fig. 1. Notice there is more resistance as you thread the thumb screw into the bracket. This is an anti-vibration feature that reduces chances of the thumb screw loosening during use. Keep turning the thumb screw until it protrudes from the notched side of the bracket 3/8". Install, and firmly tighten by hand, the cap nuts (NUT250) on the ends of the thumb screws. See fig. 1.

INSTALLATION

Place the router table face down on a flat surface. Align the drilled holes in the brackets with the pre-drilled mounting holes in the bottom of the Woodhaven Router Table. See fig. 2. For other tables, mark hole locations 3/8" in from the edge of the plate opening, spaced 4" apart, centered on the four edges and drill 1/8" pilot holes. Mount the table brackets to the table as shown, using the 1-1/4" wood screws (STP003). See fig. 2. Install the router plate in the table and level it using the thumb screws.

©Copyright WOODHAVEN INC. 6/15/06
 (800) 344-6657 or WWW.WOODHAVEN.COM

1300 Stay-Tru Plate Levelers

Please Read Carefully!

Parts List:

| Part | Description | Quantity |
|--------|-------------------------|----------|
| STP003 | 1-1/4" Wood Screw..... | 8 |
| NOB125 | 1-1/4" Thumb Screw..... | 8 |
| NUT250 | Cap Nut..... | 8 |
| 1300A | Bracket..... | 8 |

