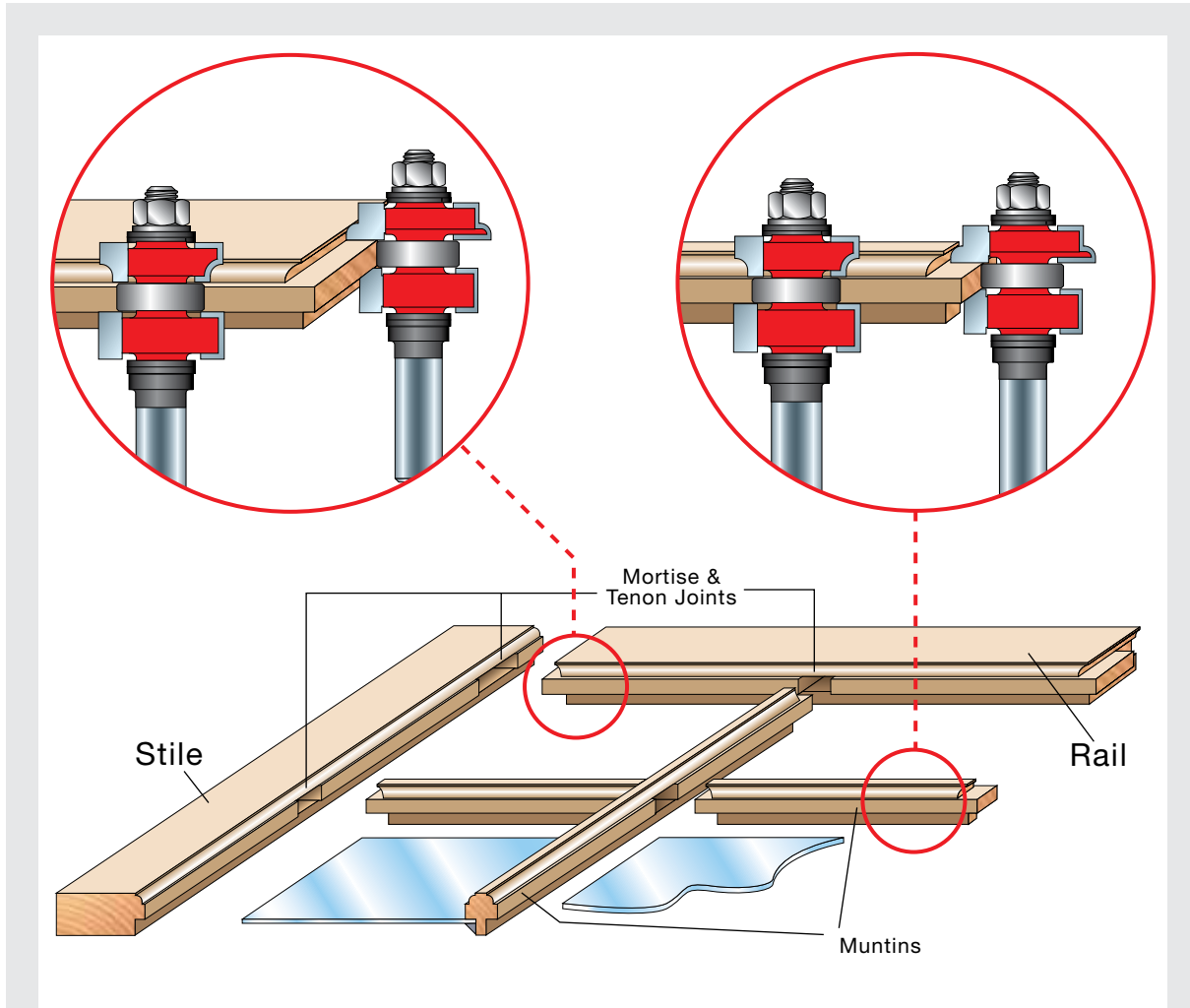## Freud Router Bit: 99-270

Mortise & Tenon Joints

Stile

Rail

Muntins

Steps To Produce A Divided Lite Door

(mortise should be 1/2 or 2/3 the width of the rail)

1. Rout Bead profile — Stiles, Rails, & Muntins

2. Drill starter hole for mortise

3. Chisel out drilled holes to complete mortise

4. Rout Cope profile — Rails & Muntins

5. Trim tenon width (rails only) to match mortise width in stiles — Rails

6. Fit the mortise and tenon cuts together